Leaf



Willow Collection



Traditionally Styled Wood Burning & Multi-fuel Stove Range







fireplace opening, yet can heat your room with its impressive performance and is so easy to use.



3 Way Air

This stove has Leaf's 3-Way Air Management System for maximum efficiency, which is fully controlled by the 2 Pull out Air Controllers at the front of the stove, including Primary

Air, a Secondary Air wash to keep the door glass clean & Tertiary Air to the rear to ensure all fuel is burnt in the most efficient and clean manner.



Compact Technical Data:

Nominal Heat Output: Heat Output Range: Wood Efficiency: Energy Efficiency Rating: Weight: Viewable Glass Size (mm):

Overall Stove Dimensions (mm): Defra Exemption Approved: ECO-Design Approved:

Construction: Finish: Warranty: External Air Kit: Air Controls: Log Store:

Flue Outlet & Options: Multi-Fuel Stove:

4.5Kw's 1.5 to 5.5 Kw's 81.1%

74 Kgs

250 Wide x 262 High 404 Wide x 535 High x 354 Deep

YES YES

Cast Door / Steel Body

Matt Black 5 Years Yes - Optional

2 x Pull Out Air Controllers YES – Optional 345mm High 5.0"/128mm - Top or Rear

YES











Output





Radiant &

Air Feed Kit

3 Way Air Top or Rear Nominal Heat



3 Way Air System

This stove has Leaf's 3-Way Air Management System for maximum efficiency, which is fully controlled by the 2 Pull out Air Controllers at the front of the stove, including Primary

Air, a Secondary Air wash to keep the door glass clean & Tertiary Air to the rear to ensure all fuel is burnt in the most efficient and clean manner.



Classic Technical Data:

Nominal Heat Output: Heat Output Range: Wood Efficiency: Energy Efficiency Rating: Weight: Viewable Glass Size (mm): Overall Stove Dimensions (mm): Defra Exemption Approved: ECO-Design Approved: Construction: Finish: Warranty: External Air Kit: Air Controls: Log Store: Flue Outlet & Options:

5.0Kw's 2.5 to 6.5 Kw's 84.8% 84 Kgs 250 Wide x 262 High 462 Wide x 535 High x 375 Deep YES YES Cast Door / Steel Body Matt Black 5 Years Yes - Optional 2 x Pull Out Air Controllers YES - Optional 345mm High 5.0"/128mm - Top or Rear





Multi-Fuel Stove:







YES





Radiant &

Direct Air Feed Kit

3 Way Air Top or Rear System Flue Exit

Nominal Heat Output

Efficiency (A+ Rated 2



3 Way Air

This stove has Leaf's 3-Way Air Management System for maximum efficiency, which is fully controlled by the 2 Pull out Air Controllers at the front of the stove, including Primary

Air, a Secondary Air wash to keep the door glass clean & Tertiary Air to the rear to ensure all fuel is burnt in the most efficient and clean manner.



Elegance Technical Data:

Nominal Heat Output:
Heat Output Range:
Wood Efficiency:
Energy Efficiency Rating:
Weight:
Viewable Glass Size (mm):
Overall Stove Dimensions (mm):
Defra Exemption Approved:
ECO-Design Approved:
Construction:
Finish:
Warranty:
External Air Kit:
Air Controls:
Log Store:

Flue Outlet & Options: Multi-Fuel Stove: 5.0 Kw's 2.5 to 8.0 Kw's 77.6% 101 Kgs 377 Wide x 262 High 531 Wide x 575 High x 300 Deep YES YES Cast Door / Steel Body Matt Black 5 Years Yes - Optional 2 x Pull Out Air Controllers YES – Optional 362mm High 5.0"/128mm - Top or Rear YES















Radiant & Convectional

Optional Direct Air Feed Kit

r Top or Rear Flue Exit

Nominal Heat Output

5 Year Warranty

Efficiency (A Rated)





3 Way Air System

controlled by the 2 Pull out Air Controllers at the front of the stove, including Primary Air, a Secondary Air wash to keep the door glass

clean & Tertiary Air to the rear to ensure all fuel is burnt in the most efficient and clean manner.



Grande Technical Data:

Nominal Heat Output: Heat Output Range: Wood Efficiency: Energy Efficiency Rating: Weight: Viewable Glass Size (mm): Overall Stove Dimensions (mm): Defra Exemption Approved: ECO-Design Approved: Construction: Finish: Warranty: External Air Kit:

Log Store: Flue Outlet & Options: Multi-Fuel Stove:

Air Controls:

5.0 Kw's 2.5 to 9.0 Kw's 77.6% 114 Kgs 441 Wide x 336 High 595 Wide x 625 High x 375 Deep YES YES Cast Door / Steel Body Matt Black 5 Years Yes - Optional 2 x Pull Out Air Controllers YES – Optional 362mm High 5.0"/128mm - Top or Rear YES















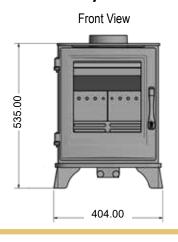
Direct Air Feed Kit

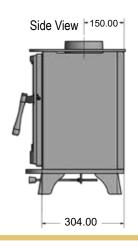
Output

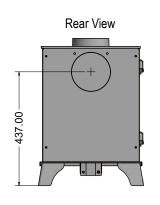
Willow Dimensions:

L e a f

Willow Compact

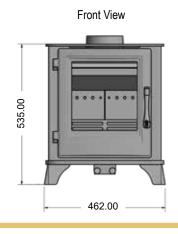




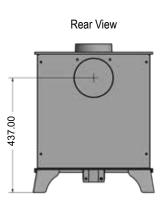


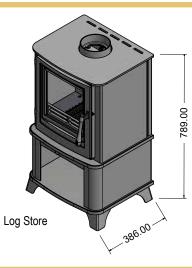


Willow Classic

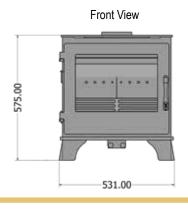


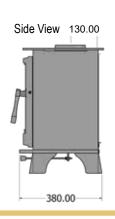


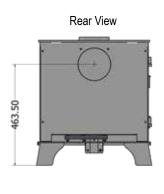


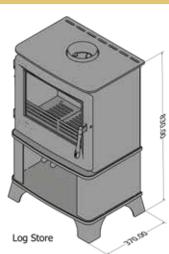


Willow Elegance

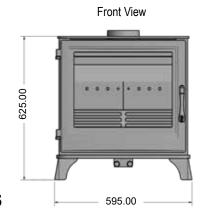


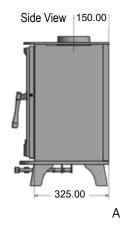


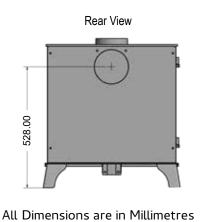




Willow Grande









Our Technology





Total Air Management. The true art of 3 Way Eco-Clean Burn combustion.

deco cleanburn technology All Willow Stoves are multi-fuelled, you can burn wood or the approved smokeless fuels on them. To gain the optimum efficient burn you need the correct firebox temperature and the precise supply and flow of air (oxygen) into the firebox.

Our stoves are designed to optimise the burning conditions in the fire box chamber and achieve an Eco-Clean Burn by getting the most out of the fuel you are burning.

- **1. Primary Air:** supplied from under the grate system especially when lighting and burning smokeless fuels, and when burning wood it can be used as a 'boost' function for starting the fire, or when adding fresh logs to the fire. The controller for this is at the front of stove.
- **2. Secondary Air:** known as the air wash, this preheated air flows down the inside surface of the door glass, feeding the fire and helping to keep the glass clean. Once the stove is hot you control the burn rate by adjusting this secondary air controller at the front of the stove.
- **3. Tertiary Air:** preheated air enters higher up at the back of the fire box chamber through a series of holes in the fireboard. When the fire is hot, this air helps burn off all of the unused gases from the fuel. You will see the Eco-Clean Burn working as small flames spiral and dance out of these holes as the unburnt gases fully combust. This function is automatically controlled with the secondary air controller at the front of the stove.



AIR QUALITY - Our complete range of Willow stoves are DEFRA exempt appliances, allowing our stoves to burn wood in smoke controlled areas as defined by the Department for Environment, Food & Rural Affairs (DEFRA).



All of our wood burning multi-fuel stoves meet the ECO-Design 2022 Standards, which means they are more efficient to operate and their flue emissions of Particulate Matters (PM's) are much lower due to the Cleaner Air Technology designed into our stoves therefore helping to cut air pollution.

Key Features:



Radiant & Convectional - For excellent heat output & distribution - Our Willow stoves have been designed with a rear heat panel, which forms a double outer layer with an air gap in between. Cool room air is drawn up from the floor, heated by the rear outer firebox body of the stove, and then is released out through air grills in the side and the solid steel top plate. This dual heat generation of Radiant and Convectional maximises heat output and efficiency, and gives an even heat distribution to the room.



Direct Air Feed - No more cold draughts - All Willow models can be connected with an (optional) external air duct kit. Then all the air (oxygen) needed for the 3 way combustion is taken from outside the house, not from the room (suitable for low energy passive houses). This reduces draughts in your home, helping to preserve the loss of valuable room heat and assists with the whole combustion cycle.



High Efficiency (H.E) & Environmentally Friendly - Helping to ensure a greener environment - Our focus of continuous improvement means our designers are constantly bringing true innovation to our stoves, making them burn cleaner and more efficiently, exhausting fewer particulates into the atmosphere (very low flue emissions) as well as being simple to use. All our Willow stoves have been fully tested and meet the DEFRA standard for burning wood in smoke controlled areas. Additionally they meet the Eco Design 2022 Standard.



Top or Rear Flue Exit - The Willow range can be flued out of the Top or Rear of the stove using a 5.0" (128mm) Diameter flue system. When using the rear flue exit, the optional 'Top Blanking Plate Kit' should be ordered.



5 Year Warranty - The reassurance of a 5 year extended warranty which covers all of our multi-fuel stoves, gives peace of mind with your purchase - Full Terms & Conditions of the warranty can be found in the Operating Manual.

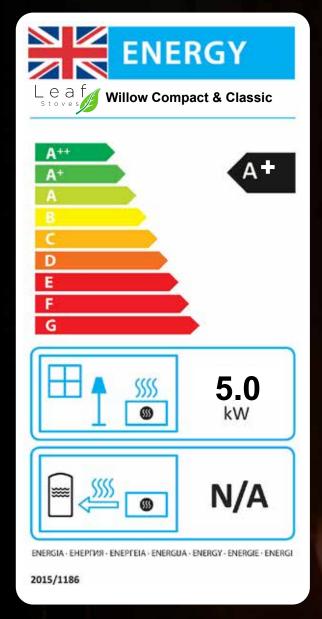


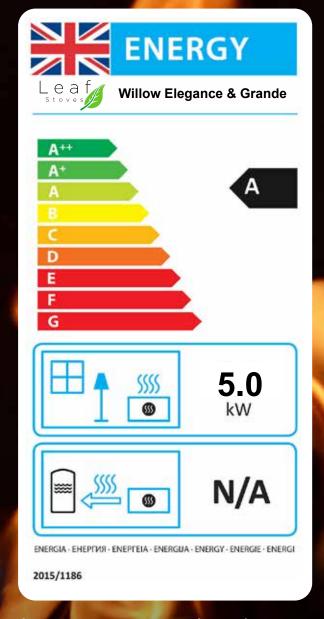
Handmade in Wales: In our factory we manufacture our stoves by taking the sheet steel then laser cutting, folding, welding, fettling, shot blasting and painting our stoves, we assemble the stove, then undertake the final quality assurance checks, and pack and despatch our stoves out to our network of premium retailers. We hope you enjoy your Leaf Stove as much as we have making them for you.



The four elements of nature: Fire, Water, Earth & Air

From the beginning of time we have always been attracted to a beautiful warming flame and glowing embers.





All of our stoves are fully produced from start to finish in the UK, more than just a British Company, we Design with Passion and are Proud to fully manufacture in the UK.

Leaf Stoves has a policy of continuous product improvement and development. Leaf Stoves reserves the right to change specifications and make modifications to the appliance described and illustrated at any time.











